# **Processing recommendations**

### Reflection Holograms

It is generally considered that for display purposes an ideal colour for single colour reflection holograms is a yellow/gold. This means that for holograms exposed with a HeNe at 632 nm the reconstruction wavelength should be around 580nm.

Processing holographic film with the following chemistry gives a playback frequency shift that matches this characteristic, 50nm shift in playback frequency from 633nm to 583nm and with a reconstruction bandwidth of 25nm FWHM.



Wavelength shift as measured with Tungsten illumination @45 degrees.

Processing with TJ1 and FE III EDTA bleach

Stage Chemical bath Recommended conditions

Development TJ1 45 sec @ 72F (

Stop Bath Ilford IN-1 30 sec

Bleach Ferric Sodium EDTA 4-6 minutes (bleach till clear plus 1/2 total time)

Wash Running H2O 2 minutes Iodide bath optional 2 minutes

Final rinse Photo-Flo ILFOTOL 2 drops to de-ionised or

distilled H20

Drying room temperature or warm forced air not above 40C

TJ 1 developer Mixing instructions

### Part A

500ml H2O 6 gm Metol H20 to 1 liter 40g Ascorbic acid dissolve first then add to solution

#### Part B

500ml H20 100g Sodium Carbonate Anhydrous 30g Sodium Hydroxide H20 to 1 liter

Mix and store as separate vol.s

Use:

Mix equal amounts of A & B just prior to development, Use the floating dish method to minimize the amount of oxygen absorbed by the developer over it's use period. Typical development times should be 30–45 sec.

Combined the two parts are light tan in color, developer darkens with time and oxygen

absorption. When dark brown or black disgard.

Part B is very caustic, Latex gloves, Eye Safety glasses and rubber apron are required.

Mixing Instructions Ferric Sodium EDTA Bleach (Jeff Blyth Formulation) working solution:

500ml H20

40 gm Ethylenediaminetraacetic acid Iron (Ferric EDTA)

60 gm Potassium Bromide

70 ml acetic acid

Top up to 1 liter H20

Pyrogallol Developer

Pyrogallol based developers have also been used. Currently these have shown a lesser amount of collapse than the TJ1 FEIII EDTA bleach combination

# **Transmission Holograms**

Currently transmission hologram processing has been utilizing the TJ1 developer and FE IIII EDTA bleach combination. Results are very low scatter, and very high diffraction efficiencies with exposure to develop densities of greater than 2.7 as measured on a transmission densitometer.